

Technical Datasheet



Article No. 14-54

Article Universal-Adhesive Gel

Available sizes
20ml



Product description / Please note

VARYBOND® Grade 14-54 is usable for general purpose with perfect flow characteristics. 14-54 is a high-viscosity product with excellent gap filling properties. 14-54 can be used perfectly also overhead. It is suitable for bonding ceramics, ferrites, metals, plastic, wood, cork, leather.

Application

The parts should be dry, clean and free of any kind of grease so that the best result can be achieved. Apply directly from the bottle.

Physical Properties

Temperature Range	-60 to +80°C
Colour	transparent
Density g/cm ³	1,06g/cm ³
Viscosity	gel, tixotroph
Shelf life	12 months when stored correctly
Fixture time on	
Aluminium / Aluminium	90 - 110 seconds
Polycarbonate / Polycarbonate	22 - 25 seconds
EPDM / EPDM	25 - 35 seconds
Final strength	24 hours

Storage / Shelf life

Package should not be mixed with other materials. Shelf life is up to 12 months if stored correctly under 10°C. Package after emptying to be disposed via metal scrap.